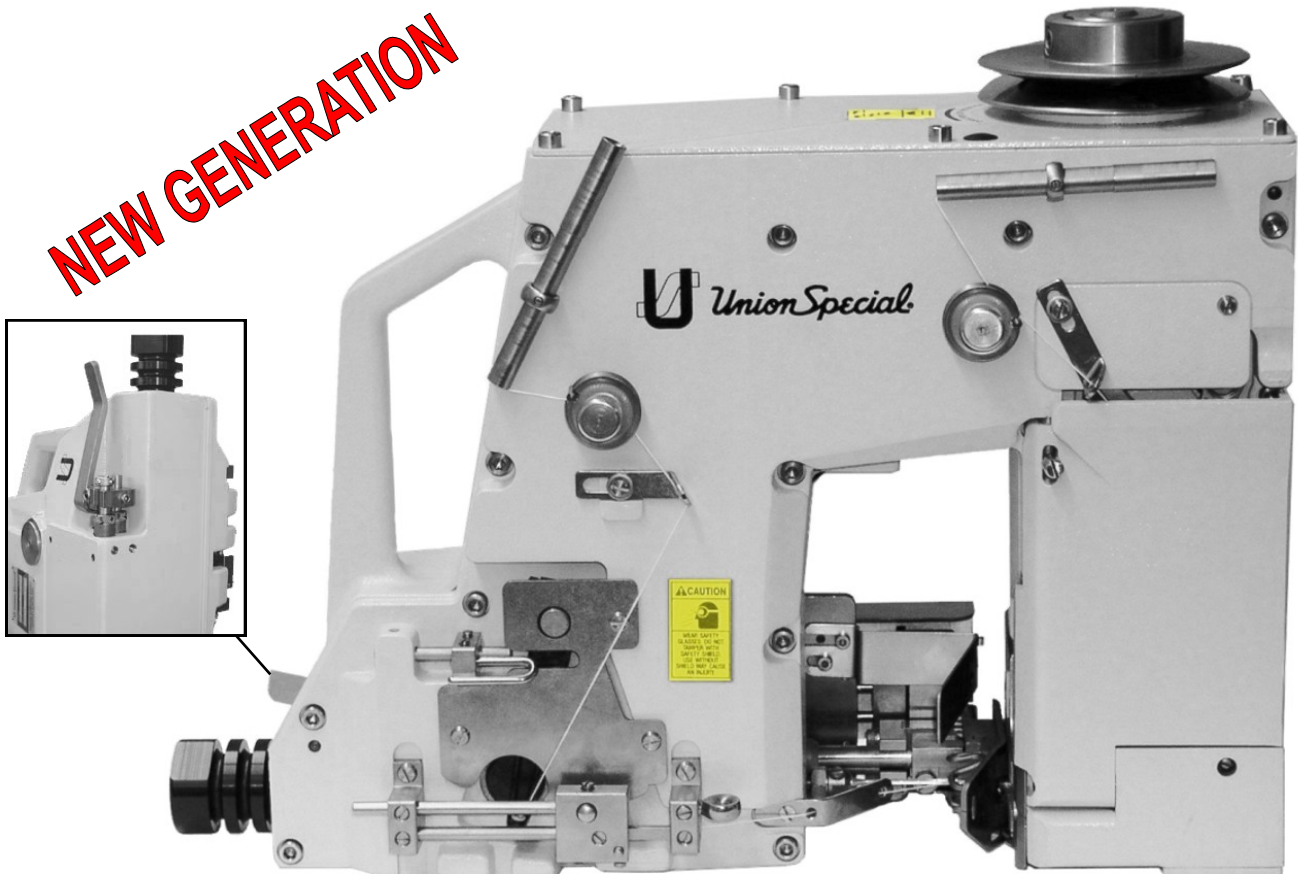


*Introducing the better choice . . .*

**with vertical acting presser foot system and  
rust protected parts**

**NEW GENERATION**



*. . . in bag closing*

## **HIGH PERFORMANCE BAG CLOSING MACHINE**

### **Features:**

- Vertical acting presser foot system
- Rust protected external parts
- Fast: up to 2750 RPM, depending on stitch length, operation and material.
- Low noise and vibration
- Shell design casting
- Variable pitch pulley/handwheel
- New thread control system
- Internal forced lubrication
- Feeding direction right to left

### **Benefits:**

- **Independently adjustable chaining and pressure foot pressure for optimized bag feeding**
- **Protection against rust**
- High production: up to 44 bags of 50 kg per minute with a linear sewing speed up to 33 m/min. (108 ft/min.) depending on stitch length, operation and material.
- Longer part life
- Easy and quick sewing speed adjustment
- Easily set a loose or tight seam as needed
- Simplified maintenance

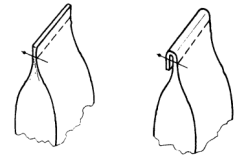
● **STURDY**

● **RELIABLE**

● **EFFICIENT**

## Standard Bag Closing Machine with vertical acting presser foot system

**BC211P01-1:** For closing filled bags with a two thread double locked chainstitch (stitch type 401). Start-stop actuated by foot switch of column. Thread chain cutting by continuously driven nibbler knives. Stitch length easily adjustable from 6.5 to 12.5 mm (2-4 SPI), standard setting 8 mm (3 SPI). Capacity under presser foot up to 12.7 mm depending on style. Sewing capacity on paper up to 32 plies depending on weight of paper. Sewing machine pitch pulley / handwheel adjustable, working diameter from 90 mm (3 1/2 inch) to 108 mm (4 1/4 inch).



Fold-over closure manually by operator or by additional bag feed-in device with bag-top fold-over device

## Automatic Bag Closing Machines with vertical acting presser foot system

**BC211P16-1M:** Same as BC211P01-1, but start-stop automatically by feeler controlled proximity switch. Thread chain is automatically cut by electro-pneumatically operated jump out scissors. (activated by double-acting air cylinder) Control voltage 24 V DC.

**BC211P16-1A:** Same as BC211P16-1M, but control voltage 200-230V, 50/60 Hz.

**BC211P15-1:** Same as BC211P16-1M, but without electro-pneumatic components and solenoid valve.

**BC291P16-1M:** Same as BC211P16-1M, but single-thread chainstitch bag closing machine (stitch type 101)

**BC211U24-1M:** Two thread bag closing machine (stitch type 401) for closing filled bags and sacks respectively binding the seam with a folded crepe paper tape of 50 to 70 mm (2 to 2 3/4 inch) width and presser foot bottom with guide for "Easy Open" tape. Start-Stop automatically by feeler controlled proximity switch.

Tape respectively thread chain with or without filler cord are automatically trimmed by an **"advanced" electro-pneumatically operated guillotine** (activated by rotary air cylinder, see picture detail).

**Advantage:** less tape waste and thread usage, because guillotine sits closer to the needle.

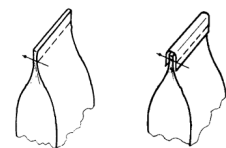
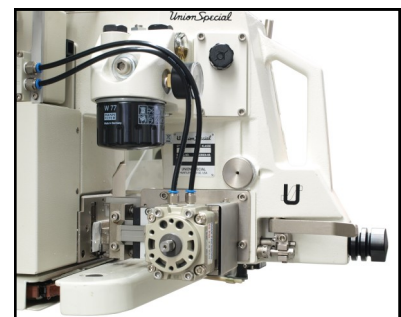
**BC211UA24-1M:** Same as BC211U24-1M, but without tape folder. Used with bag feed-in, trimming and taping device with crepe tape folder **\*(VN-)FB29910A**. Tape width: 50 (standard), 55 and 60 mm. Please specify when ordering.

**BC211U23-1:** Same as BC211U24-1M, but without electro-pneumatic components and without solenoid valve.

**BC211UA23-1:** Same as BC211U23-1, but without tape folder.

**BC291U24-1M:** Same as BC211U24-1M, but single-thread chainstitch bag closing machine (stitch type 101) for "easy-open" closure.

**\* (VN-) = with rust protected parts**



Sewing without crepe tape

Sewing with crepe tape



Sewing with crepe and "Easy open" tape

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